

# Hardware User Manual

**CM-i.MX53 V1.1**

*...maximum performance at minimum space*



## Contact

Bluetechnix Mechatronische Systeme GmbH

Waidhausenstraße 3/19

A-1140 Vienna

AUSTRIA/EUROPE

office@bluetechnix.at

<http://www.bluetechnix.com>

Document No.: 100-1470-1.2

Date: 2011-08-31

## Table of Contents

---

i.MX Core Modules.....	5
i.MX Development Boards.....	7
1    Introduction .....	8
1.1    Overview.....	8
1.2    Key Features .....	9
1.3    Applications.....	10
2    General Description .....	11
2.1    Functional Description.....	11
2.2    Boot Mode.....	11
2.3    Memory Map .....	13
3    Specifications.....	14
3.1    Electrical Specifications.....	14
3.1.1    Operating Conditions.....	14
3.1.2    Maximum Ratings.....	14
3.1.3    ESD Sensitivity .....	15
4    Connector Description.....	16
4.1    Connector X1 .....	16
4.2    Connector X2 .....	18
4.3    Connector X3 .....	20
5    Application Information .....	23
5.1    Supply Voltage Decoupling .....	23
5.2    Peripheral Supply .....	23
5.3    Reset circuit .....	23
5.4    Application Example Schematics.....	23
6    Mechanical Outline .....	24
6.1    Top View .....	24
6.2    Bottom View .....	24
6.3    Side View .....	25
6.4    Footprint.....	26
6.5    Connectors.....	26
7    Support .....	27
7.1    General Support.....	27
7.2    Board Support Packages .....	27
7.3    i.MX Software Support .....	27
7.3.1    Linux .....	27



7.3.2	Win CE .....	27
7.4	i.MX® Design Services .....	27
7.4.1	Upcoming Products and Software Releases.....	27
8	Ordering Information .....	28
8.1	Predefined mounting options for CM-i.MX53.....	28
8.2	Development equipment .....	28
9	Dependability .....	29
9.1	MTBF.....	29
10	Product History .....	30
10.1	Version Information.....	30
10.1.1	CM-i.MX53-C-I-Q24S1024F4N2048.....	30
10.1.2	CM-i.MX53-C-C-Q24S1024F4N2048.....	30
10.2	Anomalies.....	30
11	Document Revision History.....	31
12	List of Abbreviations .....	32
A	List of Figures and Tables.....	33



© Bluetechnix Mechatronische Systeme GmbH 2011

All Rights Reserved.

The information herein is given to describe certain components and shall not be considered as a guarantee of characteristics.

Terms of delivery and rights of technical change reserved.

We hereby disclaim any warranties, including but not limited to warranties of non-infringement, regarding circuits, descriptions and charts stated herein.

Bluetechnix makes and you receive no warranties or conditions, express, implied, statutory or in any communication with you. Bluetechnix specifically disclaims any implied warranty of merchantability or fitness for a particular purpose.

Bluetechnix takes no liability for any damages and errors causing of the usage of this board. The user of this board is responsible by himself for the functionality of his application. He is allowed to use the board only if he has the qualification. More information is found in the General Terms and Conditions (AGB).

### **Information**

For further information on technology, delivery terms and conditions and prices please contact Bluetechnix (<http://www.bluetechnix.com>).

### **Warning**

Due to technical requirements components may contain dangerous substances.

## i.MX Core Modules

### [CM-i.MX27-C-C-Q26S128F32N512](#)

The Core Module CM-i.MX27 is powered by Freescales' SoC i.MX27 (ARM 926 core, up to 400MHz). It addresses 128MB DDR-RAM, has an onboard NOR-flash of 32MByte and a NAND-flash with 512MByte at a size of 55x45mm.

### [CM-i.MX31-C-C-Q26S128F40N128-E](#)

The Core Module CM-i.MX31 is powered by Freescales' SoC i.MX31 (ARM1136JF-S core, up to 532MHz). It addresses 128MB DDR-RAM, has an onboard NOR-flash of 40MByte and a NAND-flash with 128MByte at a size of 55x45mm. Core module is available as connector or BGA.

### [CM-i.MX53-C-I-Q24S1024F4N2048\)](#)

The Core Module CM-i.MX53 is powered by Freescales' SoC i.MX53 (ARM® Cortex™-A8, up to 1GHz). It addresses 1024MB DDR2-SDRAM, has an onboard NOR-flash of 4MByte and a NAND-flash with 2048MByte at a size of 80x45mm.

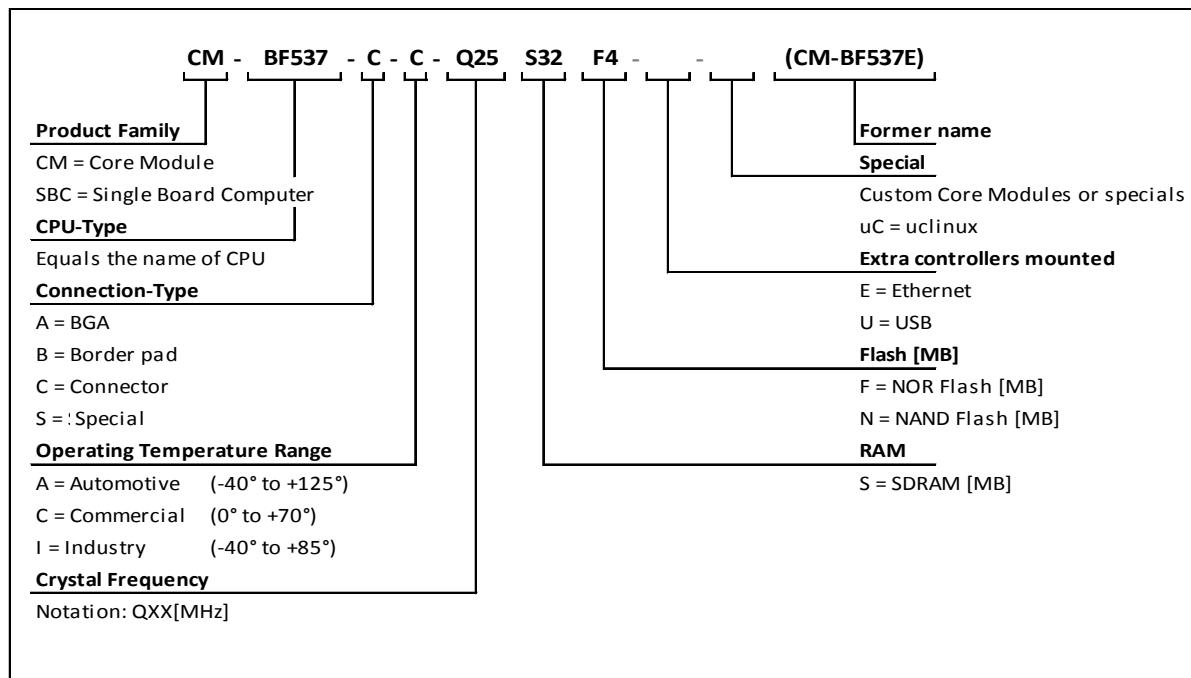
## Core Module naming information

The idea is to put more Core Module specific technical information into the product name. New Core Module names will have following technical information covered in their names.

- Product Family,
- CPU-Type,
- Connection-Type,
- Operating Temperature Range,
- Crystal Frequency [MHz],
- RAM [MB],
- Flash [MB],
- External Controllers
- Optional
  - Special and/or
  - Former name

That expands of course the name but allows the customer to get the most important Core Module specific information at the first sight. Have a look at the example below to get an idea of the new Core Module names.

### Example CM-BF537-C-C-Q25S32F4 (CM-BF537E)



## i.MX Development Boards

### DEV-i.MX27

The DEV-i.MX27 development board is an extendable development platform for the CM-i.MX27 processor modules. With display connector and keypad it can be used as a reference design for a low power mobile handheld device powered by a single Lithium Ion battery. The development board provides all interfaces of the connector version on dedicated expansion connectors. Extender boards can be plugged on top of the development board in order to enable additional interfaces.

### DEV-i.MX31

The DEV-i.MX31 Development Board is an extendable development platform for the CM-i.MX31 processor module. With display connector and keypad it can be used as a reference design for a low power mobile handheld device powered by a single Lithium Ion battery. The development board provides all interfaces of the connector version on dedicated expansion connectors. Extender boards can be plugged on top of the development board in order to enable additional interfaces.

### SBC-i.MX51-S-C-Q24S512N2048

The Single-Board Computer SBC-i.MX51 is based on Freescale's high-performance i.MX51 mobile platform, incorporating an ARM Cortex-A8 CPU, an Image Processing Unit (IPUv3EX), a Video Processing Unit (VPU) and a Graphical Processing Unit (GPU). The IPUv3EX provides comprehensive support for connectivity to displays and cameras. The VPU supports hardware encoding and decoding of MPEG-4, H.263, H.264 and many more standards. The GPU serves 3D and 2D acceleration in hardware. The board's memory capabilities (NAND Flash, DDR2) and numerous interfaces like Ethernet, HDMI, 4xUSB and USB-OTG turn the SBC-i.MX51 into the ultimate development board for future high-end embedded devices.

### DEV-i.MX53

The DEV-i.MX53 development board is an extendable development platform for the CM-i.MX53 processor module. The development board provides all interfaces of the connector version (Ethernet, HDMI, 4xUSB and USB-OTG) on dedicated extender connectors. Extender boards can be plugged on top of the development board in order to enable additional interfaces.

### Extender boards

Extender boards (EXT-SBC-i.MX51-) are expanding the development board SBC-i.MX51 by several interfaces and functionalities. Targeted application areas are: audio/video processing, security and surveillance, Ethernet access, positioning, automation and control, experimental development and measuring.

Note! Bluetechnix is offering tailored board developments as well.

## 1 Introduction

The Core Module CM-i.MX53 is based on Freescale's next generation, high-performance, power-efficient, consumer multimedia applications processor i.MX53. This processor features OpenGL® ES 2.0 and OpenVG™ 1.1 hardware accelerators, a multi-format HD1080p video decoder and a HD720p video encoder hardware engine, dual display capability, a SATA controller, IEEE1588 time-stamping and numerous serial interfaces (SDIO, SPI, I2C, UART). Further features are integrated security solutions, USB 2.0 controllers, Ethernet controller and a camera input (CSI). The Core Module is available for both, commercial and industrial temperature range. It addresses 1GByte DDR2-SDRAM, has an onboard NAND-flash of 2GByte and an additional SPI NOR-flash of 4MByte.

The state of the art i.MX53 SoC in combination with the outstanding integration of several peripheral controllers, memory and voltage control, turn the CM-i.MX53 into a high-performance embedded platform for your future applications.

### 1.1 Overview

Figure 1-1 shows the main components of Core Module CM-i.MX53.

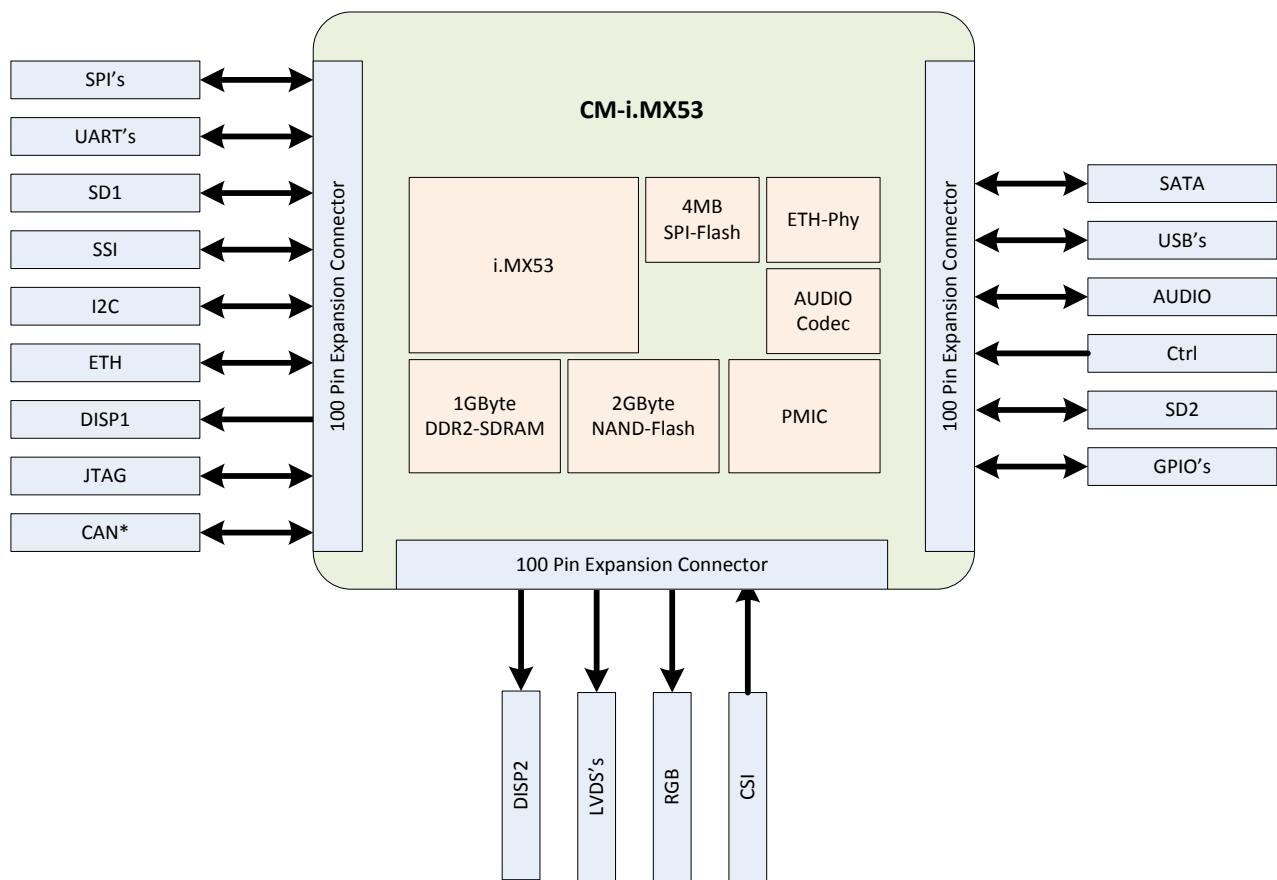


Figure 1-1: Main components of the CM-i.MX53 Core Module

\* Depends on version – see chapter 8.1

## 1.2 Key Features

- **Freescale Application Processor i.MX53**
  - Industrial version (see chapter 8.1)
    - MCIMX536AVV8C
  - Commercial version (see chapter 8.1)
    - MCIMX535DVV1C
- **1 GB DDR2-SDRAM**
  - Industrial version (see chapter 8.1)
    - MEM2G16D2DABG-25I
    - DDR2-SDRAM Clock up to 400MHz
    - 4x (128Mx16, 1Gbit at 1.8V)
  - Commercial version (see chapter 8.1)
    - MEM2G16D2DABG-25
    - DDR2-SDRAM Clock up to 400MHz
    - 4x (128Mx16, 1Gbit at 1.8V)
- **2 GB NAND-Flash**
  - Industrial version (see chapter 8.1)
    - MT29F16G08ABACAWP-IT:C
    - (16Gbit at 3.3V)
  - Commercial version (see chapter 8.1)
    - MT29F16G08CBABA WP:B
    - (16Gbit at 3.3V)
- **4 MB SPI-Flash**
  - M25PX32-VMW6E
  - (32Mbit at 3.3V)
- **PMIC**
  - LTC3589 & ADP2119
  - Energy Management
  - Power-up sequencer
- **Audio Codec**
  - SGTL5000XNAA3R2
- **Ethernet-Physical**
  - KSZ8041NLI
- **Connectors**
  - 3x UART
  - 2x SPI
  - 2x I<sup>2</sup>C
  - CAN \*
  - 2x SD
  - 2x DISP
  - 2x LVDS
  - CSI
  - ETH

- USBOTG
- USBH
- SATA
- Audio
- GPIO's
- CTRL
- JTAG
- Power Supply

\* CAN is only available at the industrial version of the i.MX53! Depends on version – see chapter 8.1

### 1.3 Applications

- Tablets
- Smart Mobile Devices
- Human-Machine-Interface
- Medical Devices
- Video Conference Systems
- Imaging and Consumer Multimedia
- Set Top Boxes
- Video Conference Applications
- Portable Media Players
- Industrial Applications

## 2 General Description

### 2.1 Functional Description

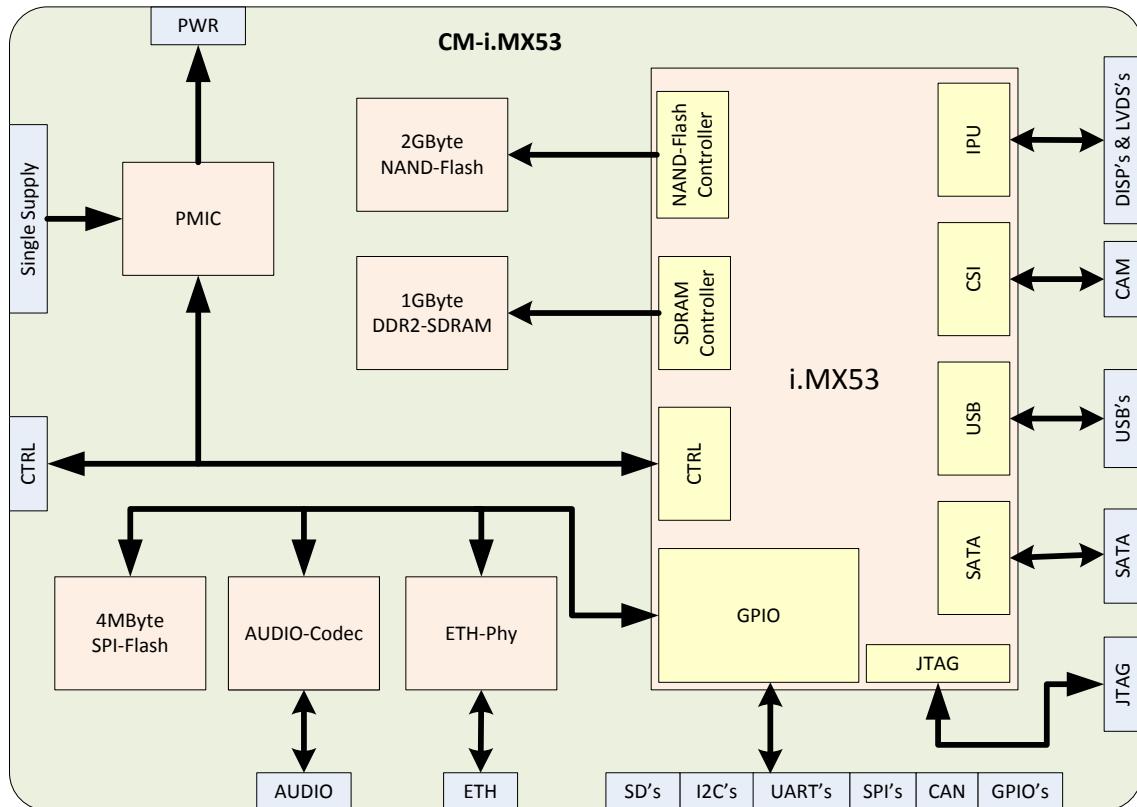


Figure 2-1: Functional overview

\* CAN is only available at the industrial version of the i.MX53! Depends on version – see chapter 8.1

### 2.2 Boot Mode

The overall boot mode of the i.MX53 processor is determined by the BOOT\_MODE[0..1] pins. For internal boot mode (BOOT\_MODE[0..1] = 00), boot media is selected either by internal fuses, or by GPIOs which are sampled at power-up. For burning boot fuses, please consult the i.MX53 Reference Manual and the Software User Manual for the CM-i.MX53.

If boot media selection by GPIO sampling is desired, pull-down or pull-up resistors must be added to the specified pins. 4k7 Ohm resistors are recommended. See chapter 4 for voltage level of the pins.

Table 1 contains allowed configuration of BOOT\_MODE pins, where 0 means a pull-down resistor is required, and 1 means a pull-up resistor is required.

Pin	Internal (see below)	USB/UART	Fuses
<b>BOOT_MODE[1]</b>	0	1	1
<b>BOOT_MODE[0]</b>	0	1	0

Table 1: Boot mode pins

Table 2 contains of the fuse/GPIO settings for the internal boot mode. An empty cell means that this pin's value is not considered for a specific boot setting.

Settings for SPI-NOR flash, NAND flash, and SATA disk are determined by the Core Module only. Settings for SD and MMC card are determined by the base board and may vary.

Settings that are open to the designer of a base board are marked with an asterisk (\*). Please consult the i.MX53 Reference Manual for details.

eFuse Name	CM-i.MX53 Pin	SPI-NOR	NAND	SATA	SD (ESDHC3)	MMC (ESDHC3)
<b>BOOT_CFG1[0]</b>	ECSPI2.SS1	1	1	1	1	1
<b>BOOT_CFG1[1]</b>	DISP1.CLK	0*	0*	0*	0*	0*
<b>BOOT_CFG1[2]</b>	DISP1.D12		0			
<b>BOOT_CFG1[3]</b>	DISP1.D13	1	1	1	1*	1*
<b>BOOT_CFG1[4]</b>	DISP1.D14	1	0	0	1*	1*
<b>BOOT_CFG1[5]</b>	DISP1.D15	1	0	1	0	1
<b>BOOT_CFG1[6]</b>	DISP1.D16	0	0	0	1	1
<b>BOOT_CFG1[7]</b>	DISP1.D17	0	1	0	0	0
<b>BOOT_CFG2[2]</b>	DISP1.D6		0			
<b>BOOT_CFG2[3]</b>	DISP1.D7	1	1	1	1	1
<b>BOOT_CFG2[4]</b>	DISP1.D8	0*	0*	0*	0*	0*
<b>BOOT_CFG2[5]</b>	DISP1.D9	1	0		1	1
<b>BOOT_CFG2[6]</b>	DISP1.D10		1			0
<b>BOOT_CFG2[7]</b>	DISP1.D11		1			0*
<b>BOOT_CFG3[1]</b>	DISP1.HSYNC		1			
<b>BOOT_CFG3[2]</b>	DISP1.D0	1	1	1	1	1
<b>BOOT_CFG3[3]</b>	DISP1.D1	0	0		0 (1)	
<b>BOOT_CFG3[4]</b>	DISP1.D2	0	1		0	
<b>BOOT_CFG3[5]</b>	DISP1.D3	1	1		1	1
<b>BOOT_CFG3[6]</b>	DISP1.D4		0			
<b>BOOT_CFG3[7]</b>	DISP1.D5		0			

Table 2: Boot configuration pins

Additional boot media is untested, and not available on the DEV-i.MX5x evaluation board.

- SD or MMC on ESDHC2 interface (8-bit data width)
- SPI memory on ECSPI-1 or ECSPI-2 interfaces
- I2C memory on I2C-1 or I2C-3 interfaces

Please consult the i.MX53 Data sheet and Reference Manual for IOMUX configuration and boot pins settings. Bluetechnix will support you finding a custom solution!

## 2.3 Memory Map

Component	Memory area	Chip select
<b>512 MB DDR2-800 SDRAM</b>	0x7000_0000 – 0x8FFF_FFFF	CSD0
<b>512 MB DDR2-800 SDRAM</b>	0xB000_0000 – 0xCFFF_FFFF	CSD1

SPI-NOR and NAND flashes are not directly memory-mapped, but accessed via i.MX53 internal controllers. Please consult the i.MX53 Reference Manual for the i.MX53 memory map.

### 3 Specifications

#### 3.1 Electrical Specifications

##### 3.1.1 Operating Conditions

Symbol	Parameter	Min	Typical	Max	Unit
<b>V<sub>IN</sub></b>	Input supply voltage	3.2	5.0	5.5	V
<b>I<sub>SVO</sub></b>	5.0V current		250		mA
<b>V<sub>OH</sub></b>	High level output voltage	0.7*OVDD			V
<b>V<sub>OL</sub></b>	Low level output voltage			0.3*OVDD	V
<b>I<sub>IH</sub><sup>1</sup></b>	IO input current	2		161	µA
<b>I<sub>OZ</sub></b>	Three state leakage current		TBD		µA
<b>I<sub>DEEPSLEEP</sub></b>	V <sub>IN</sub> current in deep sleep mode		TBD		mA
<b>I<sub>SLEEP</sub></b>	V <sub>IN</sub> current in sleep mode		TBD		mA
<b>I<sub>IDLE</sub></b>	V <sub>IN</sub> current in deep sleep mode		TBD		mA
<b>I<sub>TYP</sub></b>	V <sub>IN</sub> current in with core running at 400 MHz		TBD		mA
<b>I<sub>HIBERNATE</sub></b>	V <sub>IN</sub> current in hibernate state		TBD		mA
<b>I<sub>RTC</sub></b>	V <sub>RTC</sub> current		1		mA
<b>I<sub>USB_FS</sub></b>	V <sub>USB</sub> current in low/full speed mode		7		mA
<b>I<sub>USB_HS</sub></b>	V <sub>USB</sub> current in high speed mode		22		mA
<b>f<sub>CCLK</sub></b>	Core clock frequency			800/1000 <sup>2</sup>	MHz

Table 3: Electrical characteristics

OVDD=Voltage Level look at section 4.

<sup>1</sup> Depends on which internal Pull-up resistor is asserted

<sup>2</sup> 1000Mhz only at commercial grade

##### 3.1.2 Maximum Ratings

Stressing the device above the rating listed in the absolute maximum ratings table may cause permanent damage to the device. These are stress ratings only. Operation of the device at these or any other conditions greater than those indicated in the operating sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Symbol	Parameter	Min	Max	Unit
<b>V<sub>IO</sub></b>	Input or output voltage	-0.5	OVDD+0.3	V
<b>V<sub>IN</sub></b>	Input supply voltage	-0.3	6	V
<b>I<sub>OH</sub>/I<sub>OL</sub></b>	Current per pin		10	mA
<b>T<sub>AMB</sub></b>	Ambient temperature	-40	85	°C
<b>T<sub>STO</sub></b>	Storage temperature	-55	150	°C
<b>T<sub>SLD</sub></b>	Solder temperature for 10 seconds		260	°C
<b>Φ<sub>AMB</sub></b>	Relative ambient humidity		90	%

Table 4: Absolute maximum ratings

### 3.1.3 ESD Sensitivity



ESD (electrostatic discharge) sensitive device. Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

## 4 Connector Description

### 4.1 Connector X1

Pin No.	Signal Name	Type	Voltage Level	Function
1	ECSPI2.MISO	I	3V3	SPI MISO / GPIO2_25
2	ECSPI2.MOSI	O	3V3	SPI MOSI / GPIO2_24
3	ECSPI2.SCLK	O	3V3	SPI Clock / GPIO2_23
4	ECSPI2.SS0	O	3V3	SPI Select0 / GPIO2_26
5	ECSPI2.SS1	O	3V3	SPI Select1 / GPIO2_27
6	P_SW4_3V3	PWR	3V3	
7	ECSPI1.MISO	I	3V3	SPI MISO / GPIO5_24
8	ECSPI1.MOSI	O	3V3	SPI MOSI / GPIO5_23
9	ECSPI1.SCLK	O	3V3	SPI CLK / GPIO5_22
10	ECSPI1.SS0	O	3V3	SPI Select0 / GPIO5_25
11	ECSPI1.SS1	O	3V3	SPI Select1 / GPIO3_19
12	P_SW4_3V3	PWR	3V3	
13	SD.CMD	O	3V3	SD Command / GPIO7_4
14	SD.CLK	O	3V3	SD Clock / GPIO7_5
15	SD.D0	I/O	3V3	SD Data0 / GPIO2_8
16	SD.D1	I/O	3V3	SD Data1 / GPIO2_9
17	SD.D2	I/O	3V3	SD Data2 / GPIO2_10
18	SD.D3	I/O	3V3	SD Data3 / GPIO2_11
19	SD.CD	I	3V3	SD Card Detect / GPIO2_31
20	SD.WP	I	3V3	SD Write Protect / GPIO3_15
21	GND	PWR	GND	
22	UART3.RTS	O	3V3	UART Request To Send / GPIO7_8
23	UART3.CTS	I	3V3	UART Clear To Send / GPIO7_7
24	UART3.TXD	O	3V3	UART Transmit Data / GPIO7_9
25	UART3.RXD	I	3V3	UART Receive Data / GPIO7_10
26	P_SW4_3V3	PWR	3V3	
27	UART2.CTS	O	3V3	UART Request To Send / GPIO7_2
28	UART2.RTS	I	3V3	UART Clear To Send / GPIO7_3
29	UART2.TXD	O	3V3	UART Transmit Data / GPIO7_0
30	UART2.RXD	I	3V3	UART Receive Data / GPIO7_1
31	GND	PWR	GND	
32	OWIRE	I/O	3V3	One Wire Interface / GPIO7_6
33	P_SW4_3V3	PWR	3V3	
34	AUD5.RSCK	I	3V3	AUD Receive Clock / GPIO3_25
35	AUD5.RFS	I	3V3	AUD Receive Frame Sync / GPIO3_24
36	AUD5.Rx	I	3V3	AUD Receive Data / GPIO4_9
37	AUD5.TSCK	O	3V3	AUD Transmit Clock / GPIO4_6
38	AUD5.Tx	O	3V3	AUD Transmit Data / GPIO4_7
39	AUD5.TFS	O	2V5	AUD Transmit Frame Sync / GPIO5_12
40	P_SW4_3V3	PWR	3V3	
41	I2C1.SCL	O	3V3	I2C Clock / GPIO5_27
42	I2C1.SDA	I/O	3V3	I2C Data / GPIO5_26
43	I2C3.SCL	O	3V3	I2C Clock / GPIO1_5
44	I2C3.SDA	I/O	3V3	I2C Data / GPIO1_6
45	P_LDO4_2V8	PWR	2V8	

<b>Pin No.</b>	<b>Signal Name</b>	<b>Type</b>	<b>Voltage Level</b>	<b>Function</b>
<b>46</b>	JTAG.TCK	I	2V8	JTAG Test Clock
<b>47</b>	JTAG.TMS	I	2V8	JTAG Test Mode Select
<b>48</b>	JTAG.TDI	I	2V8	JTAG Test Data Input
<b>49</b>	JTAG.TDO	O	2V8	JTAG Test Data Output
<b>50</b>	JTAG.nTRST	I	2V8	JTAG Test Reset
<b>51</b>	JTAG.nDE	I	2V8	JTAG Debug / GPIO7_11
<b>52</b>	JTAG.MOD	I	2V8	JTAG Mode Selection
<b>53</b>	ETH.LED_ACT	O	3V3	ETH Activity LED Driver
<b>54</b>	ETH.LED_SPD	O	3V3	ETH Speed LED Driver
<b>55</b>	VA_ETH	PWR	3V3	ETH Analog Voltage
<b>56</b>	ETH.Rx_N	I	3V3	ETH Receive Data-
<b>57</b>	ETH.Rx_P	I	3V3	ETH Receive Data+
<b>58</b>	GND	PWR	GND	
<b>59</b>	ETH.Tx_N	O	3V3	ETH Transmit Data-
<b>60</b>	ETH.Tx_P	O	3V3	ETH Transmit Data+
<b>61</b>	GND	PWR	GND	
<b>62</b>	CAN1.TX	O	3V3	CAN Transmit Data / GPIO4_10
<b>63</b>	CAN1.RX	I	3V3	CAN Receive Data / GPIO4_11
<b>64</b>	P_SW4_3V3	PWR	3V3	
<b>65</b>	UART1.RXD	I	3V3	UART Receive Data / GPIO6_18
<b>66</b>	UART1.TXD	O	3V3	UART Transmit Data / GPIO6_17
<b>67</b>	GND	PWR	GND	
<b>68</b>	P_VIN	PWR	VIN	
<b>69</b>	P_VIN	PWR	VIN	
<b>70</b>	P_VIN	PWR	VIN	
<b>71</b>	P_VIN	PWR	VIN	
<b>72</b>	P_VIN	PWR	VIN	
<b>73</b>	GND	PWR	GND	
<b>74</b>	RFU			
<b>75</b>	RFU			
<b>76</b>	DISP0.VSYNC	O	3V3	DISP Vertical Sync / GPIO3_18
<b>77</b>	DISP0.HSYNC	O	3V3	DISP Horizontal Sync / GPIO3_17
<b>78</b>	DISP0.CLK	O	2V5	DISP Clock / GPIO4_16
<b>79</b>	P_SW4_3V3	PWR	3V3	
<b>80</b>	DISP0.D17	O	2V5	DISP Data17 / GPIO5_11
<b>81</b>	DISP0.D16	O	2V5	DISP Data16 / GPIO5_10
<b>82</b>	DISP0.D15	O	2V5	DISP Data15 / GPIO5_9
<b>83</b>	DISP0.D14	O	2V5	DISP Data14 / GPIO5_8
<b>84</b>	DISP0.D13	O	2V5	DISP Data13 / GPIO5_7
<b>85</b>	DISP0.DE	O	3V3	DISP Data Enable / GPIO3_20
<b>86</b>	DISP0.D12	O	2V5	DISP Data12 / GPIO5_6
<b>87</b>	DISP0.D11	O	2V5	DISP Data11 / GPIO5_5
<b>88</b>	DISP0.D10	O	2V5	DISP Data10 / GPIO4_31
<b>89</b>	DISP0.D9	O	2V5	DISP Data9 / GPIO4_30
<b>90</b>	DISP0.D8	O	2V5	DISP Data8 / GPIO4_29
<b>91</b>	DISP0.D7	O	2V5	DISP Data7 / GPIO4_28
<b>92</b>	GND	PWR	GND	
<b>93</b>	DISP0.D6	O	2V5	DISP Data6 / GPIO4_27
<b>94</b>	DISP0.D5	O	2V5	DISP Data5 / GPIO4_26
<b>95</b>	DISP0.D4	O	2V5	DISP Data4 / GPIO4_25

Pin No.	Signal Name	Type	Voltage Level	Function
96	DISP0.D3	O	2V5	DISP Data3 / GPIO4_24
97	DISP0.D2	O	2V5	DISP Data2 / GPIO4_23
98	DISP0.D1	O	2V5	DISP Data1 / GPIO4_22
99	DISP0.D0	O	2V5	DISP Data0 / GPIO4_21
100	P_SW3_2V5	PWR	2V5	
301	GND	SHIELD		
302	GND	SHIELD		
303	GND	SHIELD		
304	GND	SHIELD		
305	GND	SHIELD		
306	GND	SHIELD		
307	GND	SHIELD		
308	GND	SHIELD		
309	GND	SHIELD		
310	GND	SHIELD		

Table 5: Connector description X1

## 4.2 Connector X2

Pin No.	Signal Name	Type	Voltage Level	Function
101	SATA.TX_N	O	2V5	SATA Transmit Data-
102	SATA.TX_P	O	2V5	SATA Transmit Data+
103	SATA.TCK		2V5	SATA Test Clock / GPIO5_16
104	SATA.TDI		2V5	SATA Test Data Input / GPIO5_14
105	SATA.TDO		2V5	SATA Test Data Output / GPIO5_15
106	SATA.TMS		2V5	SATA Test Mode Section / GPIO5_17
107	P_SW3_2V5	PWR	2V5	
108	USBH1.VBUS	PWR	5V0	USB VBUS
109	USBH1.OC	I	3V3	USB Over Current / GPIO1_3
110	USBH1.PWR	O	3V3	USB Power Enable / GPIO1_0
111	USBOTG.OC	I	3V3	USB Over Current / GPIO4_14
112	USBOTG.PWR	O	3V3	USB Power Enable / GPIO4_15
113	USBOTG.ID	I	3V3	USB ID
114	GND	PWR	GND	
115	AUD.MICBIAS	ANALOG	3V3	AUDIO Microphone Bias
116	AUD.MIC	ANALOG	3V3	AUDIO Microphone
117	GND	PWR	GND	
118	AUD.LIN.L	ANALOG	3V3	AUDIO Line-In Left
119	AUD.LIN.R	ANALOG	3V3	AUDIO Line-In Right
120	GND	PWR	GND	
121	AUD.LOUT.L	ANALOG	3V3	AUDIO Line-Out Left
122	AUD.LOUT.R	ANALOG	3V3	AUDIO Line-Out Right
123	AUD.HP.L	ANALOG	3V3	AUDIO Headphone Left
124	HP_GND	PWR	GND	AUDIO Headphone GND
125	AUD.HP.R	ANALOG	3V3	AUDIO Headphone Right
126	CTRL.PWM1	O	3V3	Pulse Width Modulation Output / GPIO1_9
127	CTRL.PWM2	O	2V5	Pulse Width Modulation Output / GPIO1_19
128	RFU			
129	CTRL.PWR_ON	I	1V8	

Pin No.	Signal Name	Type	Voltage Level	Function
130	P_ANA_PLL_1V8	PWR	1V8	
131	CTRL.nRESET_IN	I	1V8	Soft Reset
132	CTRL.nPOR	I 10k Pull-Up	1V8	Hard Reset
133	CTRL.ON	O	1V2	Start-Up PMIC if PIN is low for 400ms
134	CTRL.nVSTY	O	1V2	
135	CTRL.nWDI	O	3V3	
136	P_LDO1_1V3	PWR	1V3	
137	GND	PWR	GND	
138	RFU			
139	RFU			
140	RFU			
141	RFU			
142	P_SW4_3V3	PWR	3V3	
143	GPIO.(3V3)_0	I/O	3V3	GPIO3_23
144	GPIO.(3V3)_1	I/O	3V3	GPIO3_14
145	GPIO.(3V3)_2	I/O	3V3	GPIO3_13
146	GPIO.(3V3)_3	I/O	3V3	GPIO4_5 / CLKO
147	RFU			
148	RFU			
149	RFU			
150	GND	PWR	GND	
151	GND	PWR	GND	
152	GPIO.(2V8)_4	I/O	2V8	GPIO4_4
153	GPIO.(2V8)_3	I/O	2V8	GPIO4_3
154	GPIO.(2V8)_2	I/O	2V8	GPIO4_2
155	GPIO.(2V8)_1	I/O	2V8	GPIO4_1
156	GPIO.(2V8)_0	I/O	2V8	GPIO4_0
157	P_LDO4_2V8	PWR	2V8	
158	GND	PWR	GND	
159	GPIO.(2V5)_3	I/O	2V5	GPIO5_13
160	GPIO.(2V5)_2	I/O	2V5	GPIO1_18
161	GPIO.(2V5)_1	I/O	2V5	GPIO1_17
162	GPIO.(2V5)_0	I/O	2V5	GPIO1_16
163	P_SW3_2V5	PWR	2V5	
164	CTRL.BM1	I	1V8	Boot Mode1
165	CTRL.BM0	I	1V8	Boot Mode0
166	VIN	PWR	VIN	
167	VIN	PWR	VIN	
168	VIN	PWR	VIN	
169	VIN	PWR	VIN	
170	GND	PWR	GND	
171	GND	PWR	GND	
172	GND	PWR	GND	
173	GND	PWR	GND	
174	SD2.WP	I	3V3	SD Write Protect / GPIO1_2
175	SD2.CD	I	3V3	SD Card Detect / GPIO2_31
176	SD2.D7	I/O	3V3	SD Data7 / GPIO2_15
177	SD2.D6	I/O	3V3	SD Data6 / GPIO2_14
178	SD2.D5	I/O	3V3	SD Data5 / GPIO2_13
179	SD2.D4	I/O	3V3	SD Data4 / GPIO2_12

Pin No.	Signal Name	Type	Voltage Level	Function
180	P_SW4_3V3	PWR	3V3	
181	SD2.D3	I/O	3V3	SD Data3 / GPIO1_12
182	SD2.D2	I/O	3V3	SD Data2 / GPIO1_13
183	SD2.D1	I/O	3V3	SD Data1 / GPIO1_14
184	SD2.D0	I/O	3V3	SD Data0 / GPIO1_15
185	SD2.CLK	O	3V3	SD CLK / GPIO1_10
186	SD2.CMD	O	3V3	SD Command / GPIO1_11
187	GND	PWR	GND	
188	USBOTG.VBUS	PWR	5V0	USB VBUS
189	USBOTG.D_P	I/O	5V0	USB Data+
190	USBOTG.D_N	I/O	5V0	USB Data-
191	GND	PWR	GND	
192	USBH1.D_P	I/O	5V0	USB Data+
193	USBH1.D_N	I/O	5V0	USB Data-
194	SATA.DTB1		2V5	SATA xx / GPIO1_21
195	SATA.DTB0		2V5	SATA xx / GPIO1_20
196	SATA.REFCLK_P	I	2V5	SATA Reference Clock+
197	SATA.REFCLK_N	I	2V5	SATA Reference Clock-
198	GND	PWR	GND	
199	SATA.RX_P	I	2V5	SATA Receive Data+
200	SATA.RX_N	I	2V5	SATA Receive Data-
311	GND	SHIELD		
312	GND	SHIELD		
313	GND	SHIELD		
314	GND	SHIELD		
315	GND	SHIELD		
316	GND	SHIELD		
317	GND	SHIELD		
318	GND	SHIELD		
319	GND	SHIELD		
320	GND	SHIELD		

Table 6: Connector description X2

#### 4.3 Connector X3

Pin No.	Signal Name	Type	Voltage Level	Function	
201	P_SW3_2V5	PWR	2V5		
202	DISP1.D14	O	3V3	DISP Data14 / GPIO2_19	<b>BOOT_CFG1[4]</b>
203	DISP1.D15	O	3V3	DISP Data15 / GPIO2_18	<b>BOOT_CFG1[5]</b>
204	DISP1.D16	O	3V3	DISP Data16 / GPIO2_17	<b>BOOT_CFG1[6]</b>
205	DISP1.D17	O	3V3	DISP Data17 / GPIO2_16	<b>BOOT_CFG1[7]</b>
206	DISP1.D18	O	3V3	DISP Data18 / GPIO6_6	
207	DISP1.D19	O	3V3	DISP Data19 / GPIO5_4	
208	DISP1.D20	O	3V3	DISP Data20 / GPIO3_31	
209	DISP1.D21	O	3V3	DISP Data21 / GPIO3_30	
210	DISP1.D22	O	3V3	DISP Data22 / GPIO3_26	
211	DISP1.D23	O	3V3	DISP Data23 / GPIO3_27	
212	DISP1.CLK	O	3V3	DISP Clock / GPIO2_22	<b>BOOT_CFG1[1]</b>
213	DISP1.HSYNC	O	3V3	DISP Horizontal Sync / GPIO3_11	

<b>Pin No.</b>	<b>Signal Name</b>	<b>Type</b>	<b>Voltage Level</b>	<b>Function</b>
<b>214</b>	DISP1.VSYNC	O	3V3	DISP Vertical Sync / GPIO3_12
<b>215</b>	DISP1.DE	O	3V3	DISP Data Enable / GPIO3_10
<b>216</b>	LVDS0.TX3_P	O	2V5	LVDS Transmit Data3+ / GPIO7_22
<b>217</b>	LVDS0.TX3_N	O	2V5	LVDS Transmit Data3- / GPIO7_23
<b>218</b>	LVDS0.TX2_P	O	2V5	LVDS Transmit Data2+ / GPIO7_26
<b>219</b>	LVDS0.TX2_N	O	2V5	LVDS Transmit Data2- / GPIO7_27
<b>220</b>	LVDS0.TX1_P	O	2V5	LVDS Transmit Data1+ / GPIO7_28
<b>221</b>	LVDS0.TX1_N	O	2V5	LVDS Transmit Data1- / GPIO7_29
<b>222</b>	LVDS0.TX0_P	O	2V5	LVDS Transmit Data0+ / GPIO7_30
<b>223</b>	LVDS0.TX0_N	O	2V5	LVDS Transmit Data0- / GPIO7_31
<b>224</b>	LVDS0.CLK_P	O	2V5	LVDS Clock+ / GPIO7_24
<b>225</b>	LVDS0.CLK_N	O	2V5	LVDS Clock- / GPIO7_25
<b>226</b>	GND	PWR	GND	
<b>227</b>	FIRI.RXD	I	3V3	FIRI Receive Data / GPIO1_7
<b>228</b>	FIRI.TXD	O	3V3	FIRI Transmit Data / GPIO1_8
<b>229</b>	GND	PWR	GND	
<b>230</b>	RGB.R	O	2V8	AV Out Red
<b>231</b>	RGB.R_B	I	2V8	AV Out Red_Back
<b>232</b>	RGB.G	O	2V8	AV Out Green
<b>233</b>	RGB.G_B	I	2V8	AV Out Green_Back
<b>234</b>	RGB.B	O	2V8	AV Out Blue
<b>235</b>	RGB.B_B	I	2V8	AV Out Blue_Back
<b>236</b>	RFU			
<b>237</b>	RFU			
<b>238</b>	RFU			
<b>239</b>	RFU			
<b>240</b>	RFU			
<b>241</b>	GND	PWR	GND	
<b>242</b>	RFU			
<b>243</b>	RFU			
<b>244</b>	RFU			
<b>245</b>	RFU			
<b>246</b>	RFU			
<b>247</b>	RFU			
<b>248</b>	RFU			
<b>249</b>	RFU			
<b>250</b>	RFU			
<b>251</b>	RFU			
<b>252</b>	RFU			
<b>253</b>	RFU			
<b>254</b>	RFU			
<b>255</b>	EN_PERI	O	3V3	Enable Signal for Peripheral Supply
<b>256</b>	EIM_WAIT	O	3V3	EIM WAIT / GPIO5_0
<b>257</b>	EIM_BLCK	O	3V3	EIM Burst Clock
<b>258</b>	P_SW4_3V3	PWR	3V3	
<b>259</b>	CSI0.DE	I	3V3	CSI Data Enable / GPIO5_20
<b>260</b>	CSI0.PCLK	I	3V3	CSI Pixel Clock / GPIO5_18
<b>261</b>	CSI0.HSYNC	I	3V3	CSI Data Enable / GPIO5_19
<b>262</b>	CSI0.VSYNC	I	3V3	CSI Vertical Sync / GPIO5_21
<b>263</b>	GND	PWR	GND	

<b>Pin No.</b>	<b>Signal Name</b>	<b>Type</b>	<b>Voltage Level</b>	<b>Function</b>	
<b>264</b>	CSI0.D9	I	3V3	CSI Data9 / GPIO6_5	
<b>265</b>	CSI0.D8	I	3V3	CSI Data8 / GPIO6_4	
<b>266</b>	CSI0.D7	I	3V3	CSI Data7 / GPIO6_3	
<b>267</b>	CSI0.D6	I	3V3	CSI Data6 / GPIO6_2	
<b>268</b>	CSI0.D5	I	3V3	CSI Data5 / GPIO6_1	
<b>269</b>	P_SW4_3V3	PWR	3V3		
<b>270</b>	CSI0.D4	I	3V3	CSI Data4 / GPIO6_0	
<b>271</b>	CSI0.D3	I	3V3	CSI Data3 / GPIO5_31	
<b>272</b>	CSI0.D2	I	3V3	CSI Data2 / GPIO5_30	
<b>273</b>	CSI0.D1	I	3V3	CSI Data1 / GPIO5_29	
<b>274</b>	CSI0.D0	I	3V3	CSI Data0 / GPIO5_28	
<b>275</b>	P_SW3_2V5	PWR	2V5		
<b>276</b>	LVDS1.CLK_N	O	2V5	LVDS CLK- / GPIO6_27	
<b>277</b>	LVDS1.CLK_P	O	2V5	LVDS CLK+ / GPIO6_26	
<b>278</b>	LVDS1.TX0_N	O	2V5	LVDS Transmit Data0- / GPIO6_31	
<b>279</b>	LVDS1.TX0_P	O	2V5	LVDS Transmit Data0+ / GPIO6_30	
<b>280</b>	LVDS1.TX1_N	O	2V5	LVDS Transmit Data1- / GPIO6_29	
<b>281</b>	LVDS1.TX1_P	O	2V5	LVDS Transmit Data1+ / GPIO6_28	
<b>282</b>	LVDS1.TX2_N	O	2V5	LVDS Transmit Data2- / GPIO6_25	
<b>283</b>	LVDS1.TX2_P	O	2V5	LVDS Transmit Data2+ / GPIO6_24	
<b>284</b>	LVDS1.TX3_N	O	2V5	LVDS Transmit Data3- / GPIO6_23	
<b>285</b>	LVDS1.TX3_P	O	2V5	LVDS Transmit Data3+ / GPIO6_22	
<b>286</b>	DISP1.D13	O	3V3	DISP Data13 / GPIO2_20	<b>BOOT_CFG1[3]</b>
<b>287</b>	DISP1.D12	O	3V3	DISP Data12 / GPIO2_21	<b>BOOT_CFG1[2]</b>
<b>288</b>	DISP1.D11	O	3V3	DISP Data11 / GPIO2_28	<b>BOOT_CFG2[7]</b>
<b>289</b>	DISP1.D10	O	3V3	DISP Data10 / GPIO2_29	<b>BOOT_CFG2[6]</b>
<b>290</b>	DISP1.D9	O	3V3	DISP Data9 / GPIO3_0	<b>BOOT_CFG2[5]</b>
<b>291</b>	DISP1.D8	O	3V3	DISP Data8 / GPIO3_1	<b>BOOT_CFG2[4]</b>
<b>292</b>	DISP1.D7	O	3V3	DISP Data7 / GPIO3_2	<b>BOOT_CFG2[3]</b>
<b>293</b>	GND	PWR	GND		
<b>294</b>	DISP1.D6	O	3V3	DISP Data6 / GPIO3_3	<b>BOOT_CFG2[2]</b>
<b>295</b>	DISP1.D5	O	3V3	DISP Data5 / GPIO3_4	<b>BOOT_CFG3[7]</b>
<b>296</b>	DISP1.D4	O	3V3	DISP Data4 / GPIO3_5	<b>BOOT_CFG3[6]</b>
<b>297</b>	DISP1.D3	O	3V3	DISP Data3 / GPIO3_6	<b>BOOT_CFG3[5]</b>
<b>298</b>	DISP1.D2	O	3V3	DISP Data2 / GPIO3_7	<b>BOOT_CFG3[4]</b>
<b>299</b>	DISP1.D1	O	3V3	DISP Data1 / GPIO3_8	<b>BOOT_CFG3[3]</b>
<b>300</b>	DISP1.D0	O	3V3	DISP Data0 / GPIO3_9	<b>BOOT_CFG3[2]</b>
<b>321</b>	GND	SHIELD			
<b>322</b>	GND	SHIELD			
<b>323</b>	GND	SHIELD			
<b>324</b>	GND	SHIELD			
<b>325</b>	GND	SHIELD			
<b>326</b>	GND	SHIELD			
<b>327</b>	GND	SHIELD			
<b>328</b>	GND	SHIELD			
<b>329</b>	GND	SHIELD			
<b>330</b>	GND	SHIELD			

Table 7: Connector description X3

## 5 Application Information

### 5.1 Supply Voltage Decoupling

For better stability we recommend to add a 100nF capacitor to each power supply pin and an additional 47µF tantalum capacitor to the V<sub>IN</sub> voltage rail next to the module.

### 5.2 Peripheral Supply

---

**NOTE:** **EN\_PERI** (Pin 255) indicates when the user can power his peripherals. Do not power your peripherals until this signal line is high otherwise the Core Module can be seriously damaged! When EN\_PERI is active high the Core Module has power up properly and all of the required power lines are available.

---

### 5.3 Reset circuit

There are two Reset Inputs for the CM-i.MX53, which have different reset strength. The first one is CTRL.nPOR this will reset the whole i.MX53 like a power up. Only this Reset has the power to change the boot mode. The second CTRL.nRESET\_IN is a soft reset which resets only the i.MX53 CPU.

### 5.4 Application Example Schematics

Have a look at our DEV-i.MX5x schematics, which can be found at <http://www.bluetechnix.com/goto/dev-i.mx5x> to get application examples.

## 6 Mechanical Outline

### 6.1 Top View

Figure 6-1 shows the top view of the mechanical outline of the CM-i.MX53 Core Module. All dimensions are given in millimeters! Outline dimensions +/- 0,5mm.

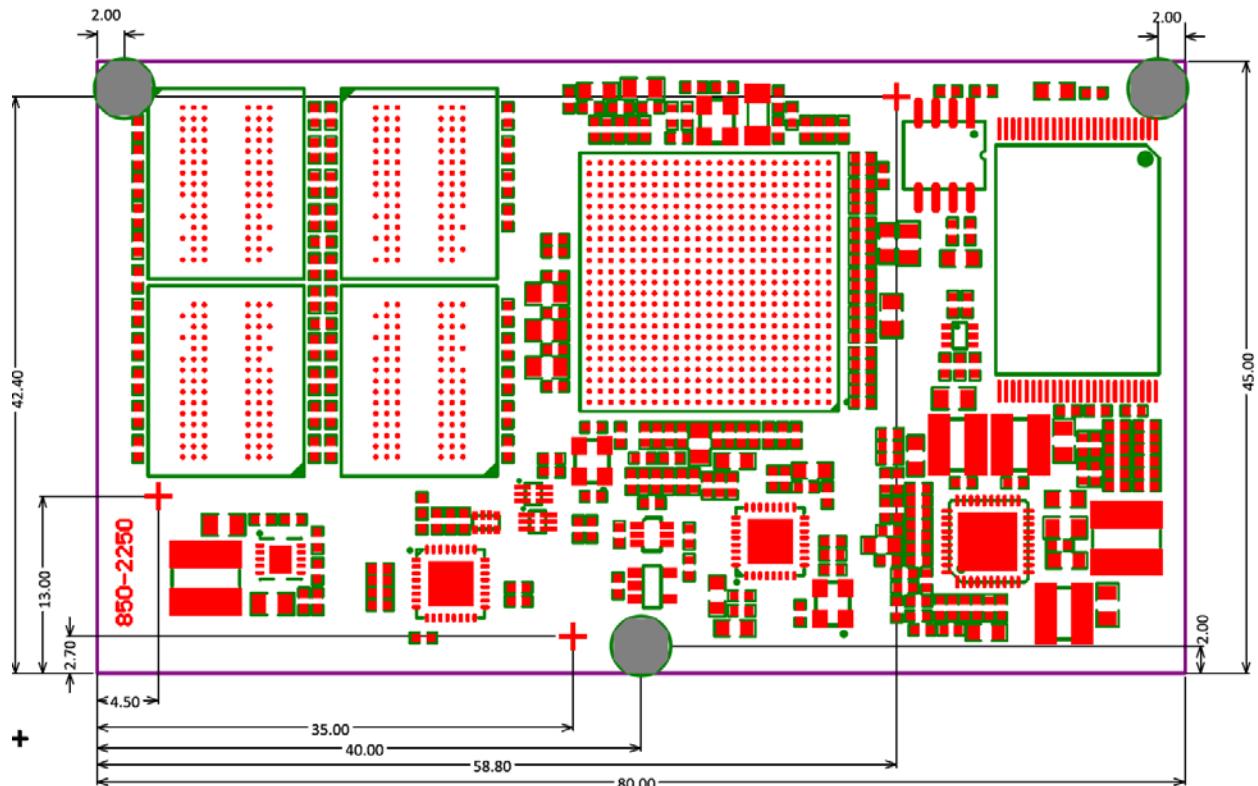


Figure 6-1: Mechanical outline (top view)

### 6.2 Bottom View

Figure 6-2 shows the bottom of the mechanical outline of the CM-i.MX53 Core Module. All dimensions are given in millimeters!

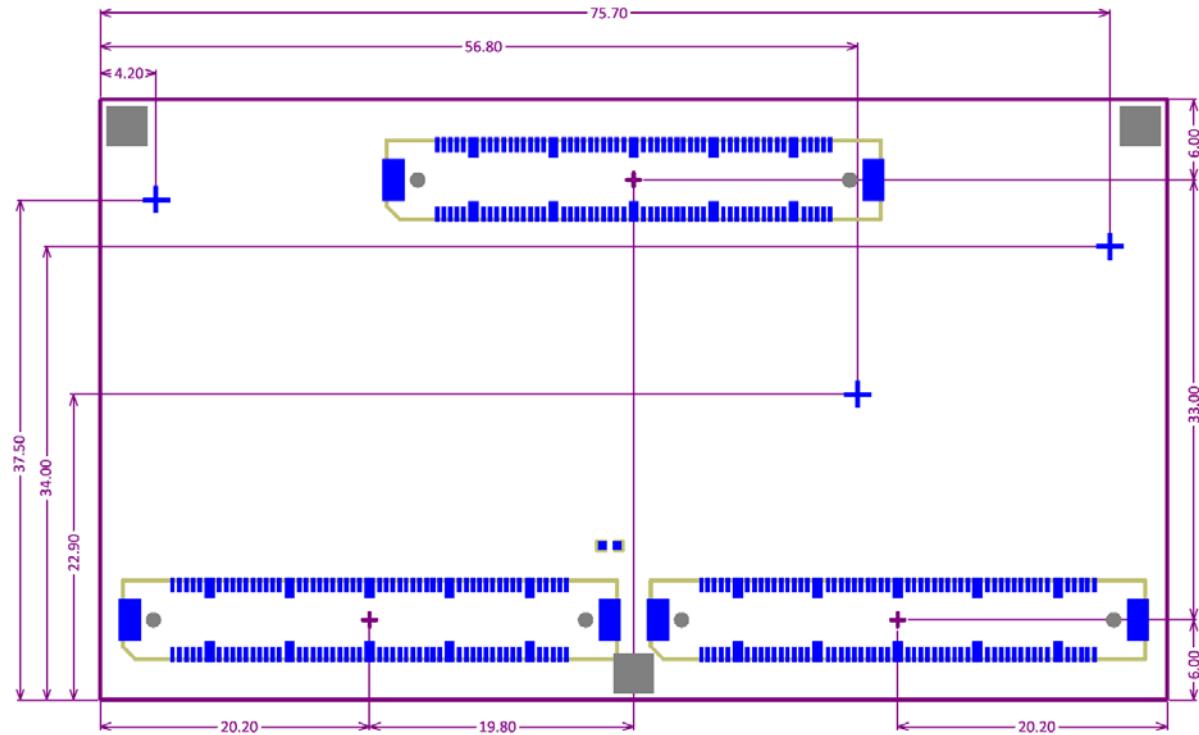


Figure 6-2: Mechanical outline and Bottom Connectors (bottom view)

### 6.3 Side View

Figure 6-3 shows the mechanical outline from side of the CM-i.MX53 Core Module. All dimensions are given in millimeters!

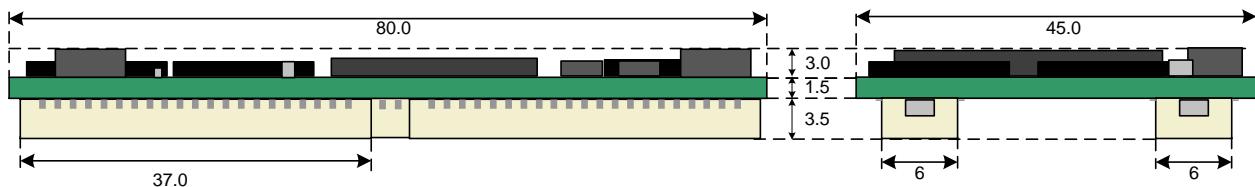


Figure 6-3: Mechanical outline (side view)

## 6.4 Footprint

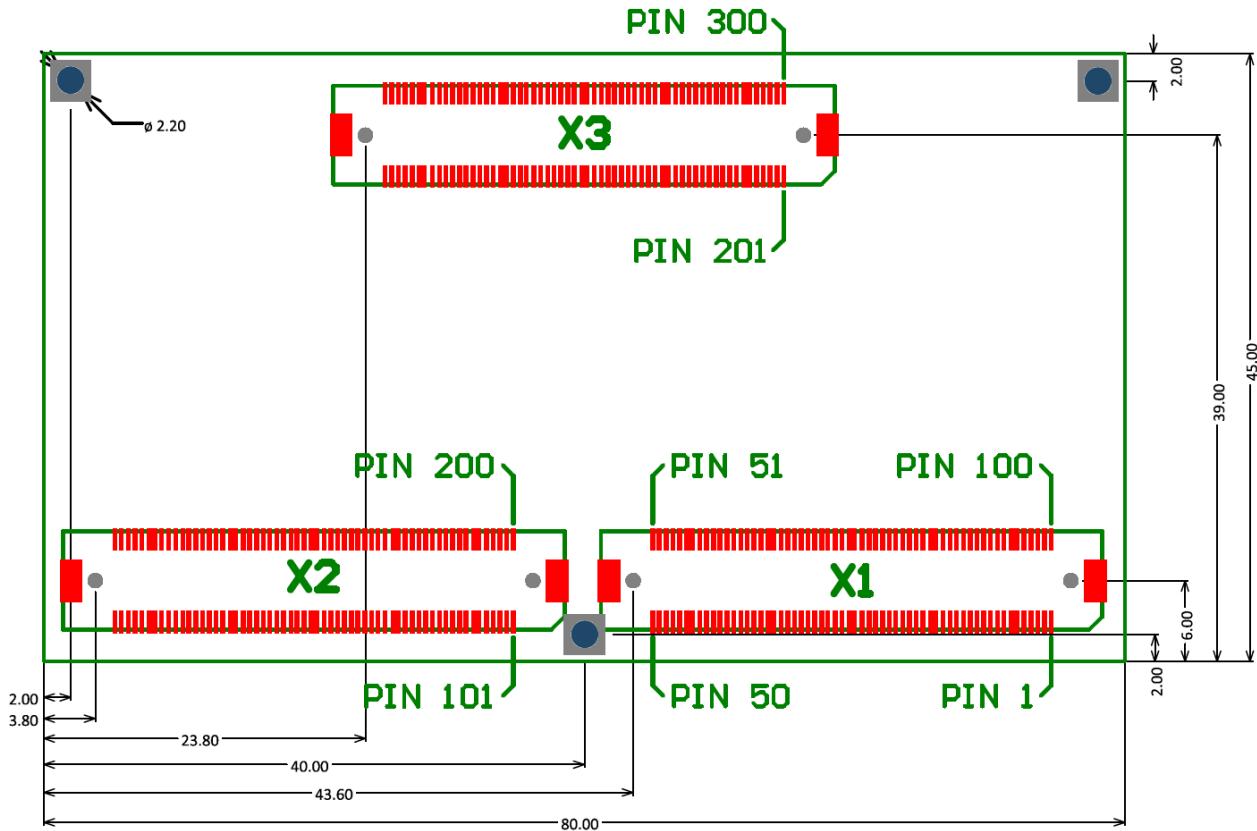


Figure 6-4: Footprint (top view)

The footprint for Altium Designer is available on request. The used connector is (FX-10A-100S/10SV). For detailed dimensions of the connectors please see the datasheet from the manufacturer's homepage.

## 6.5 Connectors

Connector Core Module	Manufacturer	Manufacturer Part No.
X1, X2, X3	Hirose	FX-10A-100P/10SV

Table 8: Core Module connector types

The Core Module features 3 connectors. The base board has to use the opposite connectors (FX-10A-100S/10SV).

## 7 Support

### 7.1 General Support

General support for products can be found at Bluetechnix' support site <https://support.bluetechnix.at/wiki>

### 7.2 Board Support Packages

Board support packages, boot loaders and further software downloads can be downloaded at the products wiki page at <https://support.bluetechnix.at/wiki>

### 7.3 i.MX Software Support

#### 7.3.1 Linux

Linux BSP and images of derivates can be found at Bluetechnix' support site <https://support.bluetechnix.at/wiki> at the software section of the related product.

#### 7.3.2 Win CE

WinCE is only supported on ARM platforms. Please contact Bluetechnix for support information.

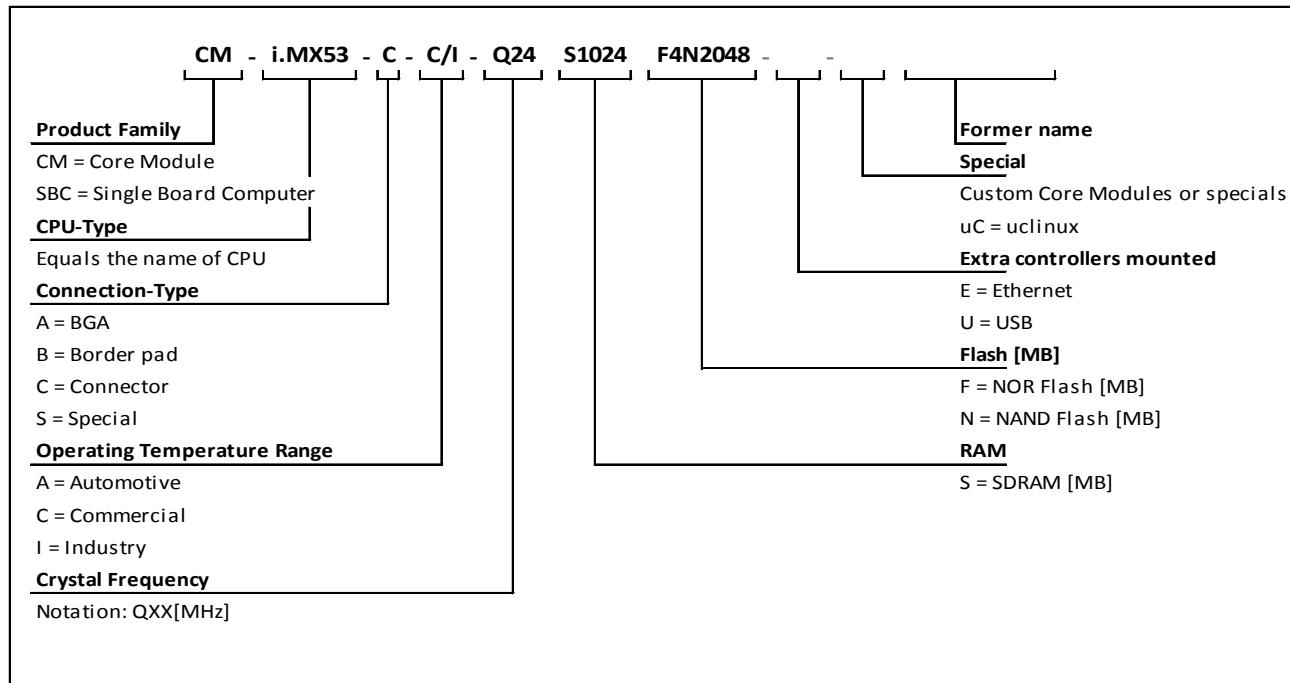
### 7.4 i.MX® Design Services

Based on more than seven years of experience with Blackfin and i.MX, Bluetechnix offers development assistance as well as custom design services and software development.

#### 7.4.1 Upcoming Products and Software Releases

Keep up to date with all product changes, releases and software updates of Bluetechnix at <http://www.bluetechnix.com>.

## 8 Ordering Information



### 8.1 Predefined mounting options for CM-i.MX53

Article Number	Name	Temperature Range
<b>100-1470-1</b>	CM-i.MX53-C-I-Q24S1024F4N2048	Industrial
<b>100-1470-1-TR</b>	CM-i.MX53-C-I-Q24S1024F4N2048	Industrial Tape reel 50 pcs. per reel
<b>100-1471-1</b>	CM-i.MX53-C-C-Q24S1024F4N2048	Commercial
<b>100-1471-1-TR</b>	CM-i.MX53-C-C-Q24S1024F4N2048	Commercial Tape reel 50 pcs. per reel

Table 9: Ordering information

### 8.2 Development equipment

Article Number	Name	Description
<b>100-4120</b>	DEV-i.MX53 Development KIT	Consists of DEV-i.Mx5x and one CM-i.MX53-C-C-Q24S1024F4N2048

Table 10: CM-i.MX53 development equipment

**NOTE:** Custom Core Modules are available on request! Please contact Bluetechnix ([office@bluetechinx.com](mailto:office@bluetechinx.com)) if you are interested in custom Core Modules.

## 9 Dependability

### 9.1 MTBF

Please keep in mind that a part stress analysis would be the only way to obtain significant failure rate results, because MTBF numbers just represent a statistical approximation of how long a set of devices should last before failure. Nevertheless, we can calculate an MTBF of the Core Module using the bill of material. We take all the components into account. The PCB and solder connections are excluded from this estimation. For test conditions we assume an ambient temperature of 30°C of all Core Module components except the i.MX processor (80°C) and the memories (70°C). We use the MTBF Calculator from ALD (<http://www.aldservice.com/>) and use the reliability prediction MIL-217F2 Part Stress standard. Please get in touch with Bluetechnix ([office@bluetchnix.com](mailto:office@bluetchnix.com)) if you are interested in the MTBF result.

## 10 Product History

### 10.1 Version Information

#### 10.1.1 CM-i.MX53-C-I-Q24S1024F4N2048

Version	Component	Type
<b>1.1.0</b>	Processor	MCIMX536AVV8C
	RAM	MEM2G16D2DABG-25I
	SPI-Flash	M25PX32-VMW6E
	NAND-Flash	MT29F16G08ABACAWP-IT:C
	ETH PHY	KSZ8041NLI
	Audio	SGTL5000XNAA3R2

Table 10-1: Overview CM-i.MX53-C-I-Q24S1024F4N2048 product changes

#### 10.1.2 CM-i.MX53-C-C-Q24S1024F4N2048

Version	Component	Type
<b>1.1.0</b>	Processor	MCIMX535DVV1C
	RAM	MEM2G16D2DABG-25
	SPI-Flash	M25PX32-VMW6E
	NAND-Flash	MT29F16G08CBABA WP:B
	ETH PHY	KSZ8041NLI
	Audio	SGTL5000XNAA3R2

Table 10-2: Overview CM-i.MX53-C-C-Q24S1024F4N2048 product changes

### 10.2 Anomalies

Version	Date	Description
<b>1.1.0</b>	2011.07.24	No anomalies reported yet.

Table 3: Overview product anomalies

## 11 Document Revision History

<b>Version</b>	<b>Date</b>	<b>Document Revision</b>
<b>2</b>	2011 08 31	Changed product photo.
<b>1</b>	2011 07 25	Updated version of the preliminary version. Added commercial Core Module information.
<b>0</b>	2011 05.24	Preliminary Release of the Document

Table 4: Revision history

## 12 List of Abbreviations

Abbreviation	Description
<b>ADI</b>	Analog Devices Inc.
<b>AI</b>	Analog Input
<b>AMS</b>	Asynchronous Memory Select
<b>AO</b>	Analog Output
<b>CM</b>	Core Module
<b>DC</b>	Direct Current
<b>DSP</b>	Digital Signal Processor
<b>eCM</b>	Enhanced Core Module
<b>EBI</b>	External Bus Interface
<b>ESD</b>	Electrostatic Discharge
<b>GPIO</b>	General Purpose Input Output
<b>I</b>	Input
<b>I<sup>2</sup>C</b>	Inter-Integrated Circuit
<b>I/O</b>	Input/Output
<b>ISM</b>	Image Sensor Module
<b>LDO</b>	Low Drop-Out regulator
<b>MTBF</b>	Mean Time Between Failure
<b>NC</b>	Not Connected
<b>NFC</b>	NAND Flash Controller
<b>O</b>	Output
<b>OS</b>	Operating System
<b>PPI</b>	Parallel Peripheral Interface
<b>PWR</b>	Power
<b>RTOS</b>	Real-Time Operating System
<b>SADA</b>	Stand Alone Debug Agent
<b>SD</b>	Secure Digital
<b>SoC</b>	System on Chip
<b>SPI</b>	Serial Peripheral Interface
<b>SPM</b>	Speech Processing Module
<b>SPORT</b>	Serial Port
<b>TFT</b>	Thin-Film Transistor
<b>TISM</b>	Tiny Image Sensor Module
<b>TSC</b>	Touch Screen Controller
<b>UART</b>	Universal Asynchronous Receiver Transmitter
<b>USB</b>	Universal Serial Bus
<b>USBOTG</b>	USB On The Go
<b>ZIF</b>	Zero Insertion Force

Table 5: List of abbreviations

## A List of Figures and Tables

### Figures

Figure 1-1: Main components of the CM-i.MX53 Core Module .....	8
Figure 2-1: Functional overview.....	11
Figure 6-1: Mechanical outline (top view).....	24
Figure 6-2: Mechanical outline and Bottom Connectors (bottom view).....	25
Figure 6-3: Mechanical outline (side view).....	25
Figure 6-4: Footprint (top view) .....	26

### Tables

Table 1: Boot mode pins.....	12
Table 2: Boot configuration pins.....	12
Table 3: Electrical characteristics .....	14
Table 4: Absolute maximum ratings.....	14
Table 5: Connector description X1 .....	18
Table 6: Connector description X2.....	20
Table 7: Connector description X3.....	22
Table 8: Core Module connector types.....	26
Table 9: Ordering information .....	28
Table 10: CM-i.MX53 development equipment.....	28
Table 10-1: Overview CM-i.MX53-C-I-Q24S1024F4N2048 product changes.....	30
Table 10-2: Overview CM-i.MX53-C-C-Q24S1024F4N2048 product changes .....	30
Table 3: Overview product anomalies .....	30
Table 4: Revision history.....	31
Table 5: List of abbreviations.....	32